## INTERNATIONAL SEARCH REPORT

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A. CLASS IPC 7	B27G1/00 B27K5/00 B27M3/0	00			
According t	o International Patent Classification (IPC) or to both national classific	ication and IPC			
B. FIELDS	SEARCHED		<del></del>		
170 /	ocumentation searched (classification system followed by classification B27G B27K B27M				
	ation searched other than minimum documentation to the extent that				
EPO-In		ase and, where practical, sear	ch terms used)		
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT				
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'A' documer conside 'E' earlier d filing da 'L' documer which is citation 'O' documer other m	nt which may throw doubts on priority claim(s) or sciled to establish the publication date of another or other special reason (as specified) nt referring to an oral disclosure, use, exhibition or the special prior to the international filing date but	"T" later document published after the international filing date or priority date and not in conflict with the application but died to understand the principle or theory underlying the invention  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combined with one or more other such documents, such combination being obvious to a person skilled in the art.  "&" document member of the same patent family  Date of mailing of the international search report			
23	3 July 2004	30/07/2004			
Name and m	ailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  Fax: (+31-70) 340-3016	Authorized officer Huggins, J			

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